



Safety Data Sheet

SECTION 1: Identification

1.1. Product Identifier

Trade Name or Designation: Inconel GE Etch, P4TF8-S11, Class G

Product Number: I-0900

Other Identifying Product Numbers: I-0900-1L, I-0900-4L, I-0900-500ML

1.2. Recommended Use and Restrictions on Use

General Laboratory Reagent

1.3. Details of the Supplier of the Safety Data Sheet

Company: Reagents Inc.

Address: 4746 Sweden Road
Charlotte, NC 28224 USA

Telephone: 800-732-8484

1.4. Emergency Telephone Number (24 hr)

CHEMTREC (USA) 800-424-9300
CHEMTREC (International) 1+ 703-527-3887

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SECTION 2: Hazard(s) Identification

2.1. Classification of the Substance or Mixture (in accordance with OSHA HCS 29 CFR 1910.1200)

For the full text of the Hazard and Precautionary Statements listed below, see Section 16.

Hazard Class	Category	Hazard Statement	Precautionary Statements
Acute Toxicity - Oral	Category 4	H302	P264, P270, P301+P312, P330, P501
Acute Toxicity - Inhalation	Category 3	H331	P261, P271, P304+P340, P311, P321, P403+P233, P405, P501
Skin Corrosion / Irritation	Category 1	H314	P260, P264, P280, P301+P330+P331, P303+P361+P353, P363, P304+P340, P310, P321, P305+P351+P338, P405, P501
Eye Damage / Irritation	Category 1	H318	P280, P305+P351+P338, P310
Respiratory Sensitizer	Category 1	H334	P261, P285, P304+P341, P342+P311, P501
Germ Cell Mutagenicity	Category 2	H341	P201, P202, P280, P308+P313, P405, P501
Specific Target Organs/Systemic Toxicity Following Single Exposure	Category 1	H370	P260, P264, P270, P307+P311, P321, P405, P501
Specific Target Organs/Systemic Toxicity Following Repeated Exposure	Category 1	H372	P260, P264, P270, P314, P501
Aspiration Hazard	Category 1	H304	P301+P310, P331, P405, P501
Corrosive to Metals	Category 1	H290	P234, P390, P406
Hazardous to the Aquatic Environment (Acute)	Category 2	H401	P273, P501
Hazardous to the Aquatic Environment (Chronic)	Category 2	H401	P273, P501

2.2. GHS Label Elements

Pictograms:



Signal Word: **Danger**

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Hazard Statements:

Hazard Number	Hazard Statement
H290	May be corrosive to metals.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H331	Toxic if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H341	Suspected of causing genetic defects.
H370	Causes damage to organs.
H372	Causes damage to organs through prolonged or repeated exposure.
H401	Toxic to aquatic life.

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Precautionary Statements:

Precautionary Number	Precautionary Statement
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P234	Keep only in original container.
P260	Do not breathe dust, fumes or mist.
P261	Avoid breathing dust, fumes or mist.
P264	Wash arms, hands and face thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves and eye protection.
P285	In case of inadequate ventilation wear respiratory protection.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or physician.
P301+P312	IF SWALLOWED: Call a POISON CENTER or physician if you feel unwell.
P301+P330+P331	IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P304+P341	IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P307+P311	IF exposed: Call a POISON CENTER or physician.
P308+P313	IF exposed or concerned: Get medical attention.
P310	Immediately call a POISON CENTER or physician.
P311	Call a POISON CENTER or physician.
P314	Get medical attention if you feel unwell.
P321	Specific treatment (Wash areas of contact with water).
P330	Rinse mouth.
P331	Do NOT induce vomiting.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER or physician.
P363	Wash contaminated clothing before reuse.
P390	Absorb spillage to prevent material damage.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P406	Store in corrosive resistant container with a resistant inner liner.
P501	Dispose of contents in accordance with local, state, federal and international regulations.

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2.3. WHMIS Classification

WHMIS classification is not included based on the recommended option (Option 4) found in the Canada Gazette Part II, Vol. 149, No.3, page 458

2.4. Hazards not Otherwise Classified or Covered by GHS

Data not available.

SECTION 3: Composition / Information on Ingredients

3.1. Components of Substance or Mixture

Chemical Name	Formula	Molecular Weight	CAS Number	Weight%
Water	H ₂ O	18.01 g/mol	7732-18-5	49.21%
Ferric Chloride Hexahydrate	FeCl ₃ ·6H ₂ O	Data not available.	10025-77-1	38.42%
Hydrochloric Acid	HCl	36.46 g/mol	7647-01-0	12.37%

SECTION 4: First-Aid Measures

4.1. General First Aid Information

Eye Contact: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. May cause severe burns and permanent damage.

Inhalation: IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

Skin Contact: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Can cause redness, pain and severe skin burns.

Ingestion: IF SWALLOWED: rinse mouth. Do NOT induce vomiting. Dilute with water or milk. Vomiting may occur spontaneously but do not induce. Call a physician immediately.

4.2. Most Important Symptoms and Effects, Acute and Delayed

DANGER! Corrosive liquid! Causes severe burns to all areas of contact. May be fatal if swallowed. Wash areas of contact with water immediately for at least 15 minutes. Inhalation can cause coughing, choking, inflammation of the nose, throat and upper respiratory tract. If ingested, give large quantity of water. Do not induce vomiting. Call a physician immediately. EYE CONTACT: May cause severe burns and permanent damage. SKIN CONTACT: Can cause redness, pain and severe skin burns. CHRONIC EFFECTS / CARCINOGENICITY: Repeated ingestion of large doses may cause liver damage.

4.3. Medical Attention or Special Treatment Needed

Immediately call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water).

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SECTION 5: Fire-Fighting Measures

5.1. Extinguishing Media

Use any means suitable for extinguishing surrounding fire (water or water spray). Neutralize with soda ash or slaked lime.

5.2. Specific Hazards Arising from the Substance or Mixture

Not considered to be a fire or explosion hazard. May react with metals to release flammable Hydrogen gas.

5.3. Special Protective Equipment for Firefighters

Use protective clothing and breathing equipment appropriate for the surrounding fire. Structural firefighter's protective clothing is ineffective for fires involving Hydrochloric Acid.

SECTION 6: Accidental Release Measures

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

Wear protective gloves and eye protection. In case of inadequate ventilation wear respiratory protection.

6.2. Cleanup and Containment Methods and Materials

Absorb with suitable material and dispose of in accordance with local regulations. Check local regulations for the proper disposal of iron containing products.

SECTION 7: Handling and Storage

7.1. Precautions for Safe Handling and Storage Conditions

Store in corrosive resistant container with a resistant inner liner. As with all chemicals, wash hands thoroughly after handling. Avoid contact with eyes and skin. Protect from freezing and physical damage.

SECTION 8: Exposure Controls / Personal Protection

8.1. Control Parameters

Chemical Name	Limit Type	Country	Exposure Limit	Information Source
Ferric Chloride Hexahydrate (10025-77-1)	TLV-TWA	USA	1 mg/m ³ TWA (as Fe)	ACGIH - Threshold Limit Values - Time Weighted Averages (TLV-TWA)
Hydrochloric Acid (7647-01-0)	TLV-Ceiling	USA	2 ppm Ceiling	ACGIH - Threshold Limit Values - Ceilings (TLV-C)
Hydrochloric Acid (7647-01-0)	PEL-Ceiling	USA	5 ppm Ceiling 7 mg/m ³ Ceiling	U.S. - OSHA - Final PELs - Ceiling Limits

8.2. Exposure Controls

Engineering Controls: Use only outdoors or in a well-ventilated area. No specific controls are needed. Normal room ventilation is adequate.

Respiratory Protection: In case of inadequate ventilation wear respiratory protection. Normal room ventilation is adequate. If necessary, wear a respirator equipped with an acid gas cartridge.

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Skin Protection: Wear protective gloves and eye protection. Chemical resistant gloves.

Eye Protection: Wear protective gloves and eye protection. Safety glasses or goggles.

8.3. Personal Protective Equipment

Wear protective gloves and eye protection. In case of inadequate ventilation wear respiratory protection. Normal room ventilation is adequate. If necessary, wear a respirator equipped with an acid gas cartridge. Chemical resistant gloves. Safety glasses or goggles.

SECTION 9: Physical and Chemical Properties

9.1. Basic Physical and Chemical Properties

Appearance: Brown liquid

Physical State: Liquid

Odor: Acrid, metallic

Odor Threshold: Data not available.

pH: < 1

Melting/Freezing Point: Data not available.

Initial Boiling Point /Range: Data not available.

Flash Point: Not applicable.

Evaporation Rate: Data not available.

Flammability: Data not available.

Flammability/Explosive Limits: Not applicable. - Not applicable.

Vapor Pressure: Data not available.

Vapor Density: Data not available.

Relative Density: 1.29

Solubility: Miscible

Partition Coefficient (n-Octanol/Water): Data not available.

Auto-Ignition Temperature: Not applicable.

Decomposition Temperature: Data not available.

Viscosity: Data not available.

Explosive Properties: Data not available.

Oxidizing Properties: Data not available.

SECTION 10: Stability and Reactivity

10.1. Reactivity and Chemical Stability

Stable under normal conditions of use and storage.

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10.2. Possibility of Hazardous Reactions

Data not available.

10.3. Conditions to Avoid and Incompatible Materials

Keep only in original container. Most metals, Alkalis, active metals, Cyanides, Sulfides, Sulfites, Metal Oxides, Formaldehyde.

10.4. Hazardous Decomposition Products

Will not occur.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity - Oral Exposure:

Harmful if swallowed. Wash arms, hands and face thoroughly after handling. Do not eat, drink or smoke when using this product. IF SWALLOWED: Call a POISON CENTER or physician if you feel unwell. Rinse mouth. Dispose of contents in accordance with local, state, federal and international regulations.

Acute Toxicity - Dermal Exposure:

Not applicable.

Acute Toxicity - Inhalation Exposure:

Toxic if inhaled. Avoid breathing dust, fumes or mist. Use only outdoors or in a well-ventilated area. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water). Store in a well-ventilated place. Keep container tightly closed. Store locked up. Dispose of contents in accordance with local, state, federal and international regulations.

Acute Toxicity - Other Information:

LD50, Oral, Rabbit (Hydrochloric Acid) 900 mg/kg; Details of toxic effects not reported other than lethal dose value. LCLo, inhalation, human: 3000 ppm/5 minutes: No toxic effects noted. LDLo, Oral, Rat (Ferric Chloride Hexahydrate) 900 mg/kg; Details of toxic effects not reported other than lethal dose value.

Skin Corrosion and Irritation:

Causes severe skin burns and eye damage. Do not breathe dust, fumes or mist. Wash arms, hands and face thoroughly after handling. Wear protective gloves and eye protection. IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water). IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Store locked up. Dispose of contents in accordance with local, state, federal and international regulations.

Serious Eye Damage and Irritation:

Causes serious eye damage. Wear protective gloves and eye protection. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.



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Respiratory Sensitization:

May cause allergy or asthma symptoms or breathing difficulties if inhaled. Avoid breathing dust, fumes or mist. In case of inadequate ventilation wear respiratory protection. IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or physician. Dispose of contents in accordance with local, state, federal and international regulations.

Skin Sensitization:

Not applicable.

Germ Cell Mutagenicity:

Suspected of causing genetic defects. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves and eye protection. IF exposed or concerned: Get medical attention. Store locked up. Dispose of contents in accordance with local, state, federal and international regulations.

Carcinogenicity:

Not applicable.

Reproductive Toxicity:

Not applicable.

Specific Target Organ Toxicity from Single Exposure:

Causes damage to organs. Do not breathe dust, fumes or mist. Wash arms, hands and face thoroughly after handling. Do not eat, drink or smoke when using this product. IF exposed: Call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water). Store locked up. Dispose of contents in accordance with local, state, federal and international regulations.

Specific Target Organ Toxicity from Repeated Exposure:

Causes damage to organs through prolonged or repeated exposure. Do not breathe dust, fumes or mist. Wash arms, hands and face thoroughly after handling. Do not eat, drink or smoke when using this product. Get medical attention if you feel unwell. Dispose of contents in accordance with local, state, federal and international regulations.

Aspiration Hazard:

May be fatal if swallowed and enters airways. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. Store locked up. Dispose of contents in accordance with local, state, federal and international regulations.

Additional Toxicology Information:

Data not available.

SECTION 12: Ecological Information

12.1. Ecotoxicity

Toxic to aquatic life. Avoid release to the environment. Dispose of contents in accordance with local, state, federal and international regulations. Toxic to aquatic life. Avoid release to the environment. Dispose of contents in accordance with local, state, federal and international regulations.

12.2. Persistence and Degradability

Data not available.

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12.3. Bioaccumulative Potential

Data not available.

12.4. Mobility in Soil

Data not available.

12.5. Other Adverse Ecological Effects

Data not available.

SECTION 13: Disposal Considerations

13.1. Waste Treatment Methods

Data not available.

SECTION 14: Transportation Information

14.1. Transportation by Land - Department of Transportation (DOT, United States of America)

UN Number: UN3264

Proper Shipping Name: Corrosive Liquid, Acidic, Inorganic, n.o.s. (Ferric Chloride, Hydrochloric Acid)

Hazard Class: 8

Packing Group: II

Hazard Placard Labels:



14.2. Transportation by Air - International Air Transport Association (IATA)

UN Number: UN3264

Proper Shipping Name: Corrosive Liquid, Acidic, Inorganic, n.o.s. (Ferric Chloride, Hydrochloric Acid)

Hazard Class: 8

Packing Group: II

Hazard Placard Labels:



SECTION 15: Regulatory Information

15.1. Occupational Safety and Health Administration (OSHA) Hazards

Not listed.



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15.2. Superfund Amendments and Reauthorization Act (SARA) 302 Extremely Hazardous Substances

Hydrochloric Acid (CAS # 7647-01-0): 500 lb TPQ (gas only)

Hydrochloric Acid (CAS # 7647-01-0): 5000 lb EPCRA RQ (gas only)

15.3. Superfund Amendments and Reauthorization Act (SARA) 311/312 Hazardous Chemicals

Ferric Chloride Hexahydrate (CAS # 10025-77-1): 1000 lb final RQ; 454 kg final RQ

Hydrochloric Acid (CAS # 7647-01-0): 5000 lb final RQ; 2270 kg final RQ

15.4. Superfund Amendments and Reauthorization Act (SARA) 313 Toxic Release Inventory (TRI)

Hydrochloric Acid (CAS # 7647-01-0): 1.0 % de minimis concentration (acid aerosols including mists, vapors, gas, fog, and other airborne forms of any particle size)

15.5. Massachusetts Right-to-Know Substance List

Ferric Chloride Hexahydrate (CAS # 10025-77-1): Present

Hydrochloric Acid (CAS # 7647-01-0): Extraordinarily hazardous

15.6. Pennsylvania Right-to-Know Hazardous Substances

Ferric Chloride Hexahydrate (CAS # 10025-77-1): Environmental hazard

Ferric Chloride Hexahydrate (CAS # 10025-77-1): Present

Hydrochloric Acid (CAS # 7647-01-0): Environmental hazard

Hydrochloric Acid (CAS # 7647-01-0): Present

Water (CAS # 7732-18-5): Present

15.7. New Jersey Worker and Community Right-to-Know Components

Ferric Chloride Hexahydrate (CAS # 10025-77-1): corrosive

Ferric Chloride Hexahydrate (CAS # 10025-77-1): sn 1034

Hydrochloric Acid (CAS # 7647-01-0): corrosive

Hydrochloric Acid (CAS # 7647-01-0): sn 1012

Hydrochloric Acid (CAS # 7647-01-0): SN 1012 TPQ: 500 lb ($\geq 37\%$ concentration); SN 2909 TPQ: 500 lb (Hydrogen chloride gas only. NJ uses UN1050 for reporting purposes)

15.8. California Proposition 65

Not listed.

15.9. Canada Domestic Substances List / Non-Domestic Substances List (DSL/NDSL)

Ferric Chloride Hexahydrate (CAS # 10025-77-1): Present

Hydrochloric Acid (CAS # 7647-01-0): Present

Water (CAS # 7732-18-5): Present

15.10. United States of America Toxic Substances Control Act (TSCA) List

Ferric Chloride Hexahydrate (CAS # 10025-77-1): Present

Hydrochloric Acid (CAS # 7647-01-0): Present [T]

Water (CAS # 7732-18-5): Present

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15.11. European Inventory of Existing Commercial Chemical Substances (EINECS), European List of Notified Chemical Substances (ELINCS), and No Longer Polymers (NLP)

Not listed.

SECTION 16: Other Information

16.1. Full Text of Hazard Statements and Precautionary Statements

May be corrosive to metals. Harmful if swallowed. Causes severe skin burns and eye damage. Causes serious eye damage. Toxic if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of causing genetic defects. Causes damage to organs. Causes damage to organs through prolonged or repeated exposure. Toxic to aquatic life.

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep only in original container. Do not breathe dust, fumes or mist. Wash arms, hands and face thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves and eye protection. In case of inadequate ventilation wear respiratory protection.

IF SWALLOWED: Immediately call a POISON CENTER or physician. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed: Call a POISON CENTER or physician. Get medical attention if you feel unwell. Specific treatment (Wash areas of contact with water). If experiencing respiratory symptoms: Call a POISON CENTER or physician. Wash contaminated clothing before reuse. Absorb spillage to prevent material damage.

Store in a well-ventilated place. Keep container tightly closed. Store locked up. Store in corrosive resistant container with a resistant inner liner.

Dispose of contents in accordance with local, state, federal and international regulations.

16.2. Miscellaneous Hazard Classes

Canadian Carcinogenicity Hazard Class: Not Applicable.

Physical Hazards Not Otherwise Classified (PHNOC): Not Applicable.

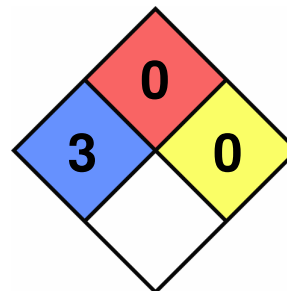
Health Hazards Not Otherwise Classified (HHNOC): Not Applicable.

Biohazardous Infectious Materials Hazard Class: Not Applicable.

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16.3. National Fire Protection Association (NFPA) Rating

Health: 3
Flammability: 0
Reactivity: 0
Special Hazard:



16.4. Document Revision

Last Revision Date: 6/20/2016

DISCLAIMER

When handled properly by qualified personnel, the product described herein does not present a significant health or safety hazard. Alteration of its characteristics by concentration, evaporation, addition of other substances, or other means may present hazards not specifically addressed herein and which must be evaluated by the user. The information furnished herein is believed to be accurate and represents the best data currently available to us. No warranty, expressed or implied, is made and REAGENTS, INC. assumes no legal responsibility or liability whatsoever resulting from its use.