

# Material Safety Data Sheet

## 1-Hexene, 97%

ACC# 46264

### Section 1 - Chemical Product and Company Identification

**MSDS Name:** 1-Hexene, 97%

**Catalog Numbers:** AC213210000, AC213210010, AC213210020, AC213211000

**Synonyms:** Butyl ethylene

**Company Identification:**

Acros Organics N.V.

One Reagent Lane

Fair Lawn, NJ 07410

**For information in North America, call:** 800-ACROS-01

**For emergencies in the US, call CHEMTREC:** 800-424-9300

### Section 2 - Composition, Information on Ingredients

CAS#	Chemical Name	Percent	EINECS/ELINCS
592-41-6	1-Hexene	97.0	209-753-1

### Section 3 - Hazards Identification

#### EMERGENCY OVERVIEW

Appearance: colorless liquid. Flash Point: -7 deg C.

**Danger! Extremely flammable liquid.** May cause eye and skin irritation. May cause respiratory and digestive tract irritation. May cause central nervous system depression. The toxicological properties of this material have not been fully investigated.

**Target Organs:** Central nervous system.

#### Potential Health Effects

**Eye:** May cause eye irritation.

**Skin:** May cause skin irritation.

**Ingestion:** May cause digestive tract disturbances. The toxicological properties of this substance have not been fully investigated.

**Inhalation:** May cause respiratory tract irritation. The toxicological properties of this substance have not been fully investigated. Vapors may cause dizziness or suffocation.

**Chronic:** No information found.

### Section 4 - First Aid Measures

**Eyes:** Flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical aid immediately.

**Skin:** Get medical aid if irritation develops or persists. Wash clothing before reuse. Flush skin with plenty of soap and water.

**Ingestion:** If victim is conscious and alert, give 2-4 cupfuls of milk or water. Never give anything by mouth to an unconscious person. Get medical aid immediately.

**Inhalation:** Remove from exposure and move to fresh air immediately. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical aid.

**Notes to Physician:** Treat symptomatically and supportively.

### Section 5 - Fire Fighting Measures

**General Information:** As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear. Vapors may form an explosive mixture with air. Vapors can travel to a source of ignition and flash back. Use water spray to keep fire-exposed containers cool. Extremely flammable liquid and vapor. Containers may explode in the heat of a fire. Vapors may be heavier than air. They can spread along the ground and collect in low or confined areas.

**Extinguishing Media:** Use water spray to cool fire-exposed containers. Water may be ineffective. For large fires, use water spray, fog or alcohol-resistant foam. Do NOT use straight streams of water. For small fires, use dry chemical, carbon dioxide, or water spray.

**Flash Point:** -7 deg C ( 19.40 deg F)

**Autoignition Temperature:** 0 deg C ( 32.00 deg F)

**Explosion Limits, Lower:** 1.20 vol %

**Upper:** 6.90 vol %

**NFPA Rating:** 1 - health, 3 - flammability, 0 - instability

### Section 6 - Accidental Release Measures

**General Information:** Use proper personal protective equipment as indicated in Section 8.

**Spills/Leaks:** Absorb spill with inert material (e.g. vermiculite, sand or earth), then place in suitable container. Remove all sources of ignition. Provide ventilation. Prevent spreading of vapors through sewers, ventilation systems and confined areas.

## Section 7 - Handling and Storage

**Handling:** Wash thoroughly after handling. Use with adequate ventilation. Ground and bond containers when transferring material. Avoid contact with eyes, skin, and clothing. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep container tightly closed. Keep away from heat, sparks and flame. Avoid ingestion and inhalation. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose empty containers to heat, sparks or open flames.

**Storage:** Keep away from heat, sparks, and flame. Keep away from sources of ignition. Store in a tightly closed container. Store in a cool, dry, well-ventilated area away from incompatible substances. Flammables-area.

## Section 8 - Exposure Controls, Personal Protection

**Engineering Controls:** Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits.

### Exposure Limits

Chemical Name	ACGIH	NIOSH	OSHA - Final PELs
1-Hexene	150 ppm TWA	none listed	none listed

**OSHA Vacated PELs:** 1-Hexene: No OSHA Vacated PELs are listed for this chemical.

### Personal Protective Equipment

**Eyes:** Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

**Skin:** Wear appropriate protective gloves to prevent skin exposure.

**Clothing:** Wear appropriate protective clothing to prevent skin exposure.

**Respirators:** Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

## Section 9 - Physical and Chemical Properties

**Physical State:** Liquid

**Appearance:** colorless

**Odor:** benzene-like

**pH:** Not available.

**Vapor Pressure:** 310 mm Hg @38C

**Vapor Density:** 3.0

**Evaporation Rate:**Not available.

**Viscosity:** Not available.

**Boiling Point:** 63 deg C @ 760.00mm Hg

**Freezing/Melting Point:**-140 deg C

**Decomposition Temperature:**Not available.

**Solubility:** Insoluble.

**Specific Gravity/Density:**0.7

**Molecular Formula:**C6H12

**Molecular Weight:**84.15

## Section 10 - Stability and Reactivity

**Chemical Stability:** Stable under normal temperatures and pressures.

**Conditions to Avoid:** Incompatible materials, ignition sources, excess heat.

**Incompatibilities with Other Materials:** Acids, oxidizing agents.

**Hazardous Decomposition Products:** Carbon monoxide, irritating and toxic fumes and gases, carbon dioxide.

**Hazardous Polymerization:** Will not occur.

## Section 11 - Toxicological Information

**RTECS#:**

**CAS#** 592-41-6: MP6670000

**LD50/LC50:**

**CAS#** 592-41-6:

Inhalation, rat: LC50 = 32000 ppm/4H;

**Carcinogenicity:**

CAS# 592-41-6: Not listed by ACGIH, IARC, NTP, or CA Prop 65.

**Epidemiology:** No information available.

**Teratogenicity:** No information available.

**Reproductive Effects:** No information available.

**Mutagenicity:** No information available.

**Neurotoxicity:** No information available.

**Other Studies:**

## Section 12 - Ecological Information

**Ecotoxicity:** No data available. See Dictionary of Substances and Their Effects 1992.

**Environmental:** Rapidly volatilizes into the atmosphere.

**Physical:** No information available.

**Other:** No information available.

## Section 13 - Disposal Considerations

Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. US EPA guidelines for the classification determination are listed in 40 CFR Parts 261.3. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification.

**RCRA P-Series:** None listed.

**RCRA U-Series:** None listed.

## Section 14 - Transport Information

	<b>US DOT</b>	<b>Canada TDG</b>
<b>Shipping Name:</b>	1-HEXENE	1-HEXENE
<b>Hazard Class:</b>	3	3
<b>UN Number:</b>	UN2370	UN2370
<b>Packing Group:</b>	II	II
<b>Additional Info:</b>		FLASHPOINT -26 C

## Section 15 - Regulatory Information

### US FEDERAL

#### TSCA

CAS# 592-41-6 is listed on the TSCA inventory.

#### Health & Safety Reporting List

None of the chemicals are on the Health & Safety Reporting List.

#### Chemical Test Rules

None of the chemicals in this product are under a Chemical Test Rule.

#### Section 12b

None of the chemicals are listed under TSCA Section 12b.

#### TSCA Significant New Use Rule

None of the chemicals in this material have a SNUR under TSCA.

#### CERCLA Hazardous Substances and corresponding RQs

None of the chemicals in this material have an RQ.

#### SARA Section 302 Extremely Hazardous Substances

None of the chemicals in this product have a TPQ.

#### SARA Codes

CAS # 592-41-6: immediate, fire.

#### Section 313

No chemicals are reportable under Section 313.

#### Clean Air Act:

This material does not contain any hazardous air pollutants.

This material does not contain any Class 1 Ozone depleters.

This material does not contain any Class 2 Ozone depleters.

#### Clean Water Act:

None of the chemicals in this product are listed as Hazardous Substances under the CWA.

None of the chemicals in this product are listed as Priority Pollutants under the CWA.

None of the chemicals in this product are listed as Toxic Pollutants under the CWA.

#### OSHA:

None of the chemicals in this product are considered highly hazardous by OSHA.

#### STATE

CAS# 592-41-6 can be found on the following state right to know lists: New Jersey, Pennsylvania, Massachusetts.

#### California Prop 65

California No Significant Risk Level: None of the chemicals in this product are listed.

#### European/International Regulations

#### European Labeling in Accordance with EC Directives

#### Hazard Symbols:

F

#### Risk Phrases:

R 11 Highly flammable.

#### Safety Phrases:

S 16 Keep away from sources of ignition - No smoking.

S 29 Do not empty into drains.

S 33 Take precautionary measures against static discharges.

S 9 Keep container in a well-ventilated place.

#### WGK (Water Danger/Protection)

CAS# 592-41-6: 1

#### Canada - DSL/NDSL

CAS# 592-41-6 is listed on Canada's DSL List.

#### Canada - WHMIS

not available.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by those regulations.

**Canadian Ingredient Disclosure List**

## Section 16 - Additional Information

**MSDS Creation Date:** 3/20/1998

**Revision #3 Date:** 10/03/2005

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