Material Safety Data Sheet

N,N,N',N' - Tetramethyl-1,6-hexanediamine, 99%

ACC# 05659

Section 1 - Chemical Product and Company Identification

MSDS Name: N,N,N',N' - Tetramethyl-1,6-hexanediamine, 99%

Catalog Numbers: AC147490000, AC147490010, AC147490250, AC147492500

 $\textbf{Synonyms:} \ 1,6-B is (dimethylamino) hexane; \ 1,6-Hexane diamine, \ N,N,N',N'-tetramethyl-; \ Hexamethylene bis (dimethylamine); \ Hexane-1,6-B is (dimethylamine) hexane; \ 1,6-B is (di$

diamine, N,N,N',N'-tetramethyl-; N,N,N',N'-Tetramethylhexamethylene diamine; N,N,N',N'-Tetramethylhexamethylenediamine

Company Identification:

Acros Organics N.V. One Reagent Lane Fair Lawn, NJ 07410

For information in North America, call: 800-ACROS-01 For emergencies in the US, call CHEMTREC: 800-424-9300

Section 2 - Composition, Information on Ingredients

CAS#	Chemical Name	Percent	EINECS/ELINCS
111-18-2	N,N,N',N'-Tetramethyl-1,6-hexanediamine	99	203-842-9

Section 3 - Hazards Identification

EMERGENCY OVERVIEW

Appearance: clear, colorless liquid.

Danger! Corrosive. Causes eye and skin burns. Harmful if swallowed or absorbed through the skin. **Combustible liquid and vapor.** May cause severe respiratory tract irritation with possible burns. May cause severe digestive tract irritation with possible burns. May cause central nervous system depression.

Target Organs: Central nervous system.

Potential Health Effects

Eye: Causes eye burns. May cause chemical conjunctivitis and corneal damage.

Skin: Harmful if absorbed through the skin. Causes skin burns. May cause cyanosis of the extremities. May cause skin rash (in milder cases), and cold and clammy skin with cyanosis or pale color.

Ingestion: Harmful if swallowed. May cause severe and permanent damage to the digestive tract. May cause gastrointestinal irritation with nausea, vomiting and diarrhea. Causes gastrointestinal tract burns. May cause perforation of the digestive tract. May cause systemic effects.

Inhalation: Causes chemical burns to the respiratory tract. Inhalation may be fatal as a result of spasm, inflammation, edema of the larynx and bronchi, chemical pneumonitis and pulmonary edema. May cause systemic effects. May cause burning sensation, coughing, wheezing, laryngitis, shortness of breath, headache, nausea, and vomiting. Inhalation at high concentrations may cause CNS depression and asphixiation.

Chronic: Effects may be delayed.

Section 4 - First Aid Measures

Eyes: Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical aid imme diately. Do NOT allow victim to rub eyes or keep eyes closed. Extensive irrigation with water is required (at least 30 minutes). **Skin:** Get medical aid immediately. Immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Destroy contaminated shoes.

Ingestion: Never give anything by mouth to an unconscious person. Get medical aid immediately. Do NOT induce vomiting. If conscious and alert, rinse mouth and drink 2-4 cupfuls of milk or water.

Inhalation: Get medical aid immediately. Remove from exposure and move to fresh air immediately. If breathing is difficult, give oxygen. Do not use mouth-to-mouth resuscitation if victim ingested or inhaled the substance; induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.

Notes to Physician: Treat symptomatically and supportively.

Section 5 - Fire Fighting Measures

General Information: As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear. During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion. Use water spray to keep fire-exposed containers cool. Combustible liquid. Vapors may be heavier than air. They can spread along the ground and collect in low or confined areas. Containers may explode when heated.

Extinguishing Media: Use water spray to cool fire-exposed containers. Water may be ineffective. Use dry chemical, carbon dioxide, or appropriate foam.

Flash Point: Not applicable.

Autoignition Temperature: Not applicable. **Explosion Limits, Lower:**Not available.

Upper: Not available.

NFPA Rating: (estimated) Health: 3; Flammability: 2; Instability: 0

Section 6 - Accidental Release Measures

General Information: Use proper personal protective equipment as indicated in Section 8.

Spills/Leaks: Absorb spill with inert material (e.g. vermiculite, sand or earth), then place in suitable container. Avoid runoff into storm sewers and ditches which lead to waterways. Remove all sources of ignition. Use a spark-proof tool. Provide ventilation.

Section 7 - Handling and Storage

Handling: Wash thoroughly after handling. Do not get in eyes, on skin, or on clothing. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep away from heat, sparks and flame. Do not ingest or inhale. Use only in a chemical fume hood. Discard contaminated shoes. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose empty containers to heat, sparks or open flames.

Storage: Keep away from heat, sparks, and flame. Store in a tightly closed container. Store in a cool, dry, well-ventilated area away from incompatible substances. Corrosives area.

Section 8 - Exposure Controls, Personal Protection

Engineering Controls: Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate general or local explosion-proof ventilation to keep airborne levels to acceptable levels.

Exposure Limits

Chemical Name	ACGIH	NIOSH	OSHA - Final PELs
N,N,N',N'-Tetramethyl-1,6- hexanediamine	none listed	none listed	none listed

OSHA Vacated PELs: N,N,N',N'-Tetramethyl-1,6-hexanediamine: No OSHA Vacated PELs are listed for this chemical.

Personal Protective Equipment

Eyes: Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin: Wear appropriate protective gloves to prevent skin exposure.

Clothing: Wear appropriate protective clothing to prevent skin exposure.

Respirators: A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant respirator use.

Section 9 - Physical and Chemical Properties

Physical State: Liquid Appearance: clear, colorless Odor: None reported. pH: Not available.

Vapor Pressure: Not available.

Vapor Density: 5.94

Evaporation Rate:Not available.
Viscosity: Not available.
Boiling Point: 209 - 210 deg C
Freezing/Melting Point:Not available.
Decomposition Temperature:Not available.

Solubility: Not available.

Specific Gravity/Density:.8060g/cm3 Molecular Formula:C10H24N2 Molecular Weight:172.31

Section 10 - Stability and Reactivity

Chemical Stability: Stable under normal temperatures and pressures.

Conditions to Avoid: Incompatible materials, ignition sources, excess heat.

Incompatibilities with Other Materials: Acid chlorides, acid anhydrides, acids, carbon dioxide, strong oxidizing agents.

Hazardous Decomposition Products: Nitrogen oxides, carbon monoxide, irritating and toxic fumes and gases, carbon dioxide, nitrogen.

Hazardous Polymerization: Has not been reported.

Section 11 - Toxicological Information

RTECS#:

CAS# 111-18-2: MO1370000

LD50/LC50: CAS# 111-18-2:

Draize test, rabbit, eye: 5 uL Severe; Draize test, rabbit, skin: 500 uL Severe;

Oral, rat: LD50 = 297 uL/kg; Skin, rabbit: LD50 = 492 uL/kg;

Oral, rat: LD50 = 297 uL/kg. Skin, rabbit: LD50 = 492

Carcinogenicity:

CAS# 111-18-2: Not listed by ACGIH, IARC, NTP, or CA Prop 65.

Epidemiology: No information found Teratogenicity: No information found Reproductive Effects: No information found Mutagenicity: No information found Neurotoxicity: No information found

Other Studies:

Section 12 - Ecological Information

No information available.

Section 13 - Disposal Considerations

Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. US EPA guidelines for the classification determination are listed in 40 CFR Parts 261.3. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification.

RCRA P-Series: None listed. RCRA U-Series: None listed.

Section 14 - Transport Information

	US DOT	Canada TDG	
Shipping Name:	CORROSIVE LIQUIDS, TOXIC, N.O.S.	AMINES LIQUID CORROSIVE NOS	
Hazard Class:	8	8	
UN Number:	UN2922	UN2735	
Packing Group:	II	II	
Additional Info:		N',N'-TETRAMETHYL-1,6-HEXANEDIAMI	

Section 15 - Regulatory Information

US FEDERAL

TSCA

CAS# 111-18-2 is listed on the TSCA inventory.

Health & Safety Reporting List

None of the chemicals are on the Health & Safety Reporting List.

Chemical Test Rules

None of the chemicals in this product are under a Chemical Test Rule.

Section 12b

None of the chemicals are listed under TSCA Section 12b.

TSCA Significant New Use Rule

None of the chemicals in this material have a SNUR under TSCA.

CERCLA Hazardous Substances and corresponding RQs

None of the chemicals in this material have an RQ.

SARA Section 302 Extremely Hazardous Substances

None of the chemicals in this product have a TPQ.

Section 313 No chemicals are reportable under Section 313.

Clean Air Act:

This material does not contain any hazardous air pollutants. This material does not contain any Class 1 Ozone depletors. This material does not contain any Class 2 Ozone depletors.

Clean Water Act:

None of the chemicals in this product are listed as Hazardous Substances under the CWA.

None of the chemicals in this product are listed as Priority Pollutants under the CWA.

None of the chemicals in this product are listed as Toxic Pollutants under the CWA.

OSHA:

None of the chemicals in this product are considered highly hazardous by OSHA.

STATE

CAS# 111-18-2 is not present on state lists from CA, PA, MN, MA, FL, or NJ.

California Prop 65

California No Significant Risk Level: None of the chemicals in this product are listed.

European/International Regulations

European Labeling in Accordance with EC Directives

Hazard Symbols:

Risk Phrases:

R 34 Causes burns.

Safety Phrases:

S 24/25 Avoid contact with skin and eyes.

WGK (Water Danger/Protection)

CAS# 111-18-2: 2

Canada - DSL/NDSL

CAS# 111-18-2 is listed on Canada's DSL List.

Canada - WHMIS

This product has a WHMIS classification of E.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by those regulations.

Canadian Ingredient Disclosure List

Section 16 - Additional Information

MSDS Creation Date: 9/02/1997 **Revision #8 Date:** 10/03/2005

The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall Fisher be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if Fisher has been advised of the possibility of such damages.