

SHIMPO INSTRUMENTS

Models FGS-50PXH & FGS-50PXL Programmable Motorized Test Stand

Instruction Manual



Congratulations on your purchase of a Shimpo FGS-PXH or FGS-50PXL motorized test stand. We trust you will enjoy many years of professional results from your Shimpo stand.

Please read the entire instruction manual thoroughly before initial set-up and operation; the information contained herein will aid you in operating your Shimpo stand safely and with excellent results.

If you have any questions regarding our product(s), call your local Shimpo representative or contact Shimpo directly for assistance.

Features and Benefits

Shimpo's FGS test stands are designed for a variety of tensile and compression force testing (up to 110 pounds) and feature:

- All steel construction guarantees durability and stability for production, laboratory and quality control applications
- Dual speed controls are optimally positioned to adjust test and return travel rates of the drive assembly
- Drive assembly accepts an optional universal mounting plate, enabling the interfacing of a large selection of force gauge models (contact Shimpo for specific models)
- 4½ digit LED display indicates displacement or rate of the drive assembly
- Analog output (labeled "Length Out") is convenient for data acquisition requirements

Inspection

If any shipping damage occurs, do not unpack test stand. Notify shipping carrier immediately for damage claim instructions.

Refer to nameplate to confirm model number ordered and record serial number for future reference. Items included with test stand are:

- (3) M5 x 6 and (4) M4 x 8 screws
- (1) 5mm Allen wrench

Important Safety Instructions

- Position test stand on a level, heavy-duty and vibration free table
- Confirm that the test stand case is properly grounded to the AC line
- Keep hands, hair and jewelry away from stand when drive assembly is in motion
- Operate the membrane keypad with care; do not use sharp objects that may puncture the overlay
- Ensure that AC power is removed from test stand before making any adjustments
- If LED indicates drive assembly has been overloaded, immediately turn the power switch to the off position and remove the overload condition (wait at least two minutes before reapplying power to the test stand)

Set-Up

1. Plug in line cord and turn on power switch located on rear of stand. All display segments and LEDs will execute a power-up self test for two seconds. After the self test, the 4-digit display defaults to length which is displayed in inches (0.00).
2. Metric units (mm) can be obtained by changing a dip switch. The dip switches to control the measurement units (switch #1) or the home position (switch #2) are located at the top of the cutout for the cable ports in the side of the stand (see page 2, display panel diagram, #27). It is possible to raise and lower these switches using a small instrument (such as a mini screwdriver). The stand must be reset (turned off and on) whenever one of these switches is changed.

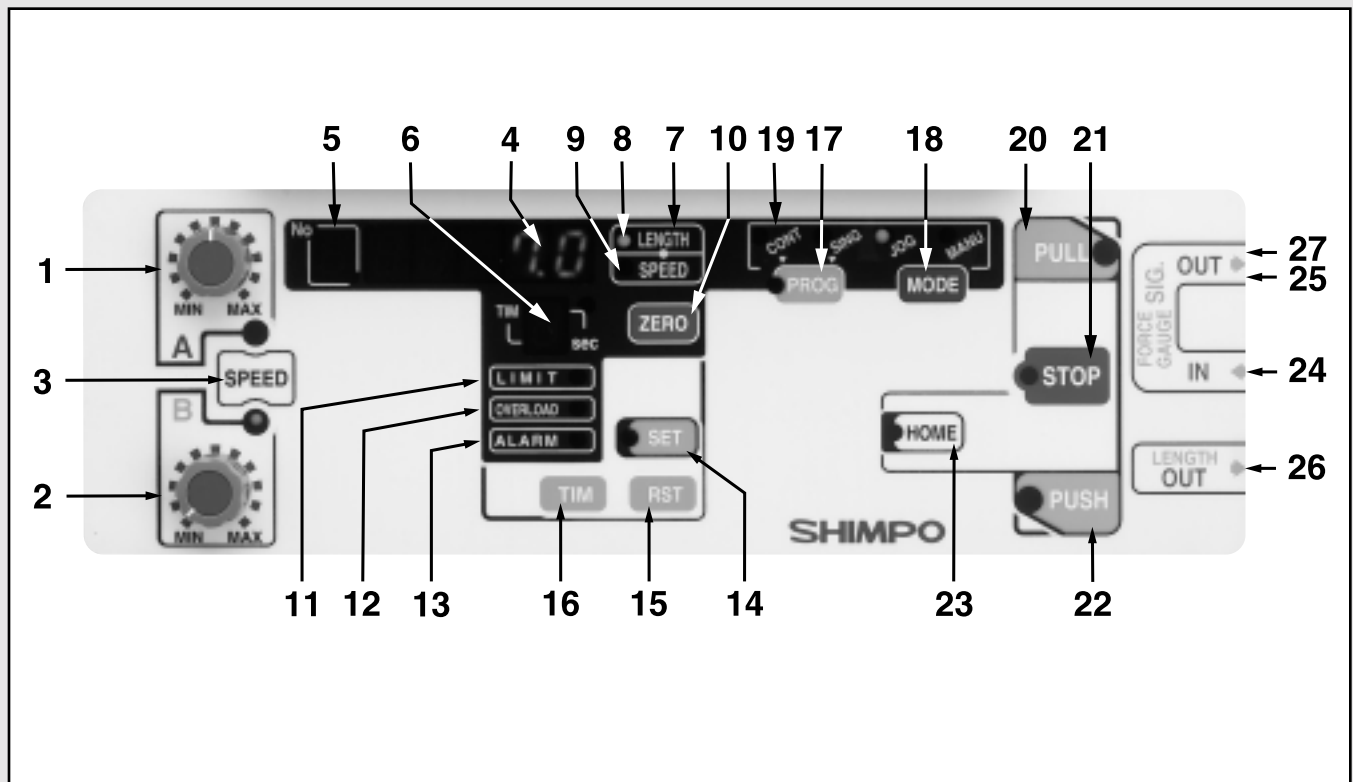
NOTE: When dip switch #1 is in the up position, the stand will display inches (0.00); when in the down position, it will display millimeters (00.0). When dip switch #2 is in the down position the upper manual limit switch is the home location. When in the up position the lower manual limit switch is the home position.

Mounting Shimpo Force Gauges

With the 5mm Allen wrench, remove the mounting plate from the test stand. For the FGE/FGV series use four M4 x 8 mounting screws (supplied with stand) when mounting force gauge to mounting plate. When mounting DFS series use three M5 x 6 screws (supplied with stand) to mount force gauge to mounting plate. Reinsert mounting plate to test stand.

NOTE: Nearly all manufacturers' gauges are compatible with the FGS-50PXH and FGS-50PXL when used in conjunction with the optional UNI-Plate.

Display Panel



1. **Speed A control knob:** Changes the A speed of the force gauge plate
2. **Speed B control knob:** Changes the B speed of the force gauge plate
3. **Speed select switch:** Selects which speed control knob (A or B) is active
4. **Movement distance/speed/cycle count display:** Indicates movement distance/speed/number of cycles performed
5. **Programmed point display:** Displays program point (0-9)
6. **Stop time display:** Displays stop time when operating a program or cycle
7. **Movement distance/speed/cycle count switch:** Selects whether distance/speed/number of cycles performed is displayed
8. **LED distance indicator:** Indicates if distance is being displayed
9. **LED speed indicator:** Indicates if speed is being displayed
10. **Zero switch:** Resets distance measurement to zero
11. **Limit switch LED:** Indicates if one of the manual limit switches has been tripped
12. **Overload LED:** Indicates if the force gauge has been overloaded
13. **Motor alarm LED:** Indicates if the stand's motor has been overloaded
14. **Program setting switch:** Set program points
15. **Setting reset switch:** Clear and/or cancel a set point
16. **Time set switch:** Selects stop time for a program or cycle
17. **Program switch:** Selects a single program or a cycle program
18. **Mode switch:** Selects standard, jog, single cycle, or continuous cycle operation
19. **Movement display LED:** Displays type of mode or program operation
20. **Pull switch:** Begins movement in "pull" direction
21. **Stop switch:** Stops movement
22. **Push switch:** Begins movement in "push" direction
23. **Home switch:** Returns gauge to either the upper or lower manual limit switch
24. **Force gauge input connector:** Permits communication between digital gauges and the test stand
25. **Force gauge output connector:** Permits transfer of data from FGV series to computer when FGV is connected to the stand
26. **Distance output connector:** Permits connection for analog output voltage for distance/displacement measurement
27. **English to Metric and home position dip switches (within communications cutout)**

Operation

Drive Assembly Control

Speed controls A & B can easily be adjusted and assigned to control the test and return travel rates of the force gauge. The position of the LED (A or B) determines which control is active.

The upper and lower travel limits can be adjusted by loosening the thumb limit screws and sliding them to the desired position.

NOTE: Don't forget to hand tighten the limit screws when the desired position is reached.

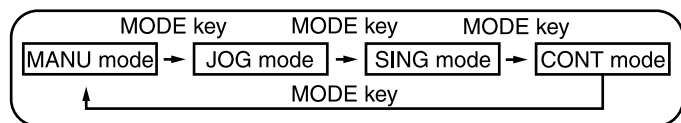
Operating Procedures

The FGS-50PXH and FGS-50PXL feature two types of operation:

- *Mode Operation*
- *Program Operation*

Mode Operation

By pressing the "mode" button the LED will change between four basic types of operation:



1. MANU - Stand moves in either the "push" or "pull" direction (depending on the button depressed) and will continue to move in direction selected until "stop" is pushed or until one of the two manual switches are tripped.
2. JOG - Moves in either the "push" or "pull" direction as long as the corresponding button is being depressed.
3. SING - Performs single cycles between the upper and lower manual switches. The length of pause time (1-5 seconds) can be selected by depressing the "tim" button. The speed for the "pull" direction will always be setting "A" and the "push" direction setting "B" (the stand switches automatically). The stand can run either compression or tension cycles, depending on which direction the stand is initially directed. The total number of cycles run can be obtained by depressing the "length/speed" button until there is no LED showing.
4. CONT - Same as the SING mode, except that the stand will continuously cycle between the upper and lower manual switches.

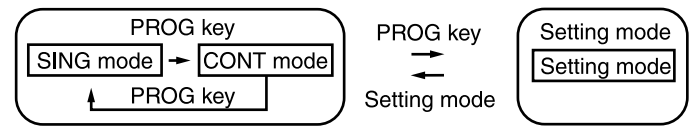
Program Operation

Before initiating the program mode it is best to adjust the speed settings until each are at satisfactory levels.

The program will begin from the "home" position. The factory setting for the home position is the upper manual limit switch.

NOTE: When dip switch #2 is in the down position the upper manual limit switch is the home location. When in the up position, the lower manual limit switch is the home position.

By pressing the "prog" button the LED will move between the two types of program operation:



1. SING - The stand will run a single program.
2. CONT - The stand will continuously cycle through the program.

The test stand is programmed as follows:

1. Press "home". This will be the starting position of the program.
2. After selecting one of the two programs, press the "set" button. The LED number in the far upper left corner of the display will show a flashing "0" followed by a flashing "-----".
3. Using the "push" and "pull" buttons, move the stand into position.
4. Select speed "A" or "B" using the "speed" button.
5. Select the amount of stop time (in seconds) by pressing the "tim" button. The LED will scroll through 1,2,3,4,5,P ("P" stands for pause; the program will pause at this position until either "push" or "pull" are pressed to resume the rest of the program).
6. Press the "set" button again to store this first point. The LED number in the upper left corner of the display will change to the next digit.
7. To set the next point simply repeat steps 2-5. The LED in the upper left corner of the display can display numbers 0-9, up to ten potential set points.
8. When all points have been programmed, press the "set" button again to store the program.
9. Press either the "push" or "pull" button to begin the program.
10. To cancel a set point, press the "rst" button while in the "set" mode; press "rst" once more to move the next programmed point into position.
11. If "stop" is pressed while the program is at one of its stop positions, the entire program is canceled.
12. To erase the whole program you must scroll through each set point and erase them individually.

Input & Output Ports

Three communication/data ports are located on the right side of the test stand. Use these ports along with the appropriate cable(s) (optional) to download information from a compatible force gauge and upload information to a compatible data acquisition device.

PORT 1: FGC.V.X Input Port

DFS Series (Requires DFS-CTRLCABLE) - Receives overload information from a DFS series gauge. If an overload condition exists, the drive assembly will stop, thus preventing permanent load cell damage. As an added feature, the test stand will stop at force setpoints when the "hi" and "lo" limits are programmed on the DFS.

FGV Series (Requires FGV-CTRLCABLE) - When interfacing to a FGV series force gauge, the test stand will receive overload and measuring data. If an overload condition exists, the drive assembly will stop, thus preventing permanent load cell damage.

NOTE: The force gauge must be turned on (display showing) for the overload protection feature to work.

PORT 2: FGC.V Output Port

(Requires FGV-RS232 cable) - Transmits RS232C data to an external device when a FGV series force gauge is mounted to the stand (this port is not needed for the DFS series).

PORT 3: Length Output Port

(Requires FGV-ANALOG cable) - Transmits an analog output voltage proportional to the length meter display. The relationship between output and display is 10mV/mm. Since the length meter data is generated by the test stand, this port can be used with any force gauge mounted to the stand.

NOTE: If the LED display shows rate (mm/min), the voltage output will still reflect length meter data.

Troubleshooting

The stand does not turn on:

- Check all electrical components (power source, power cord, fuse, power switch, emergency cut-off switch)

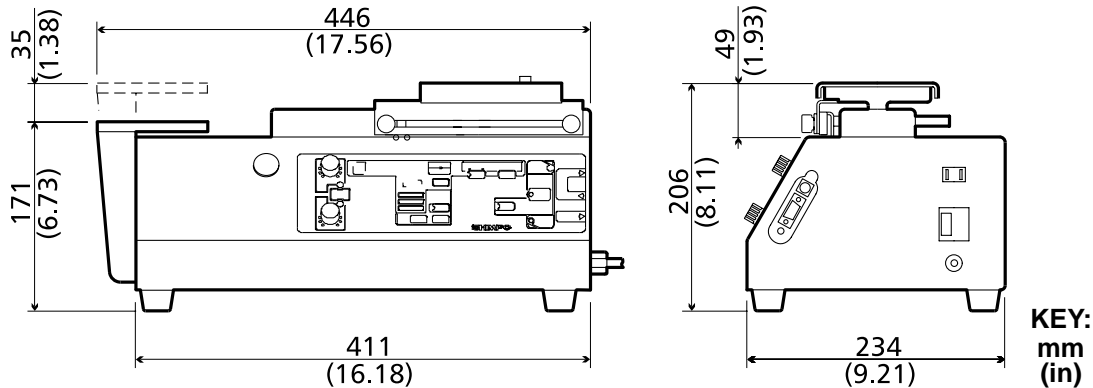
The mounting plate (force gauge) does not move:

- Check manual limit switches and adjust accordingly
- Check to see if the full travel range has already been achieved
- Check to be sure you are in the correct operating mode

The stand will not accept my program:

- The mounting plate (force gauge) must be at the home position

Dimensions & Specifications



Model	FGS-50PXH (Horizontal - Standard)	FGS-50PXL (Horizontal - Low Speed)
Capacity	110 lb (50 kg)	
Stroke	5.5" (140 mm)	
Travel Speed	Adjustable: 1.57-15.74"/min (40-400 mm/min)	Adjustable: 0.39-3.93"/min (10-100 mm/min)
Display	Four digit LED, 0.41" high (10.5 mm). Reads in inches (0.01 resolution) or millimeters (0.1 resolution)	
Power	120 VAC, 60 Hz	
Weight	40 lb (18 kg)	
OPTIONAL ACCESSORIES	UNI-Plate, FGV-CTRLCABLE, FGV-RS232, FGV-ANALOG, DFS-CTRLCABLE, DFS-RS232 and DFS-ANALOG	

NOTE: The display ranges for length and rate are larger than what's listed in the specifications. This is due to a mechanical backlash which may occur if the drive assembly is subjected to excessive changes in direction.

Warranty

LIMITED EXPRESS WARRANTY: Shimpo Instruments warrants, to the original purchaser of new products only, that this product shall be free from defects in workmanship and materials under normal use and proper maintenance for one year from the date of original purchase. This warranty shall not be effective if the product has been subject to overload, misuse, negligence, or accident, or if the product has been repaired or altered outside of Shimpo Instruments's authorized control in any respect which in Shimpo Instruments's judgment, adversely affects its condition or operation.

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